



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4002

Job Sheet 177292



Part No: 646.4002

Job Qty: 1 ea

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 6/1/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Stores/Pkg-1			MAY 16 2018
110	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-1			JUN 01 2018
120	QC	1 pcs	6/1/18	6/1/18	0.00	0.00	QC4			
125	DC	1 pcs	6/1/18	6/1/18	0.00	0.00	DC			
130	Packaging	1 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-1			
140	QC21-FG	1 Ea	6/1/18	6/1/18	0.00	0.00	QC21			JUN 05 2018

Part Op 125 - Photocopy bluefile & type labels per PPP 646.4002

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4002 Location : FG102

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	506340
646.3410	LH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	125083-10
646.3411	RH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	125083-9
646.3814	Wiper Bracket	2 Ea (2 ea)	90-Start up Operation	5070535
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	3054108
MS24694-S53	Screw	2 Ea (2 ea)	90-Start up Operation	111335
MS27039-1-18	Screw	2 Ea (2 ea)	90-Start up Operation	1127324
MS27039-1-19	Screw	2 Ea (2 ea)	90-Start up Operation	5065263
NAS1149F0332P	Washer	16 Ea (16 ea)	90-Start up Operation	506663

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	21	0
	646.3410	1	8	0
	646.3411	1	10	0
	646.3814	2	0	0
	MS21042L3	6	1,856	0
	MS24694-S53	2	229	0
	MS27039-1-18	2	1,338	0
	MS27039-1-19	2	298	0
	NAS1149F0332P	16	3,001	0

3213

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Container No: S076708



Part: 646.4002

Job No: 177292

Serial No/Batch: S076708

Revision:

Inspector:

Exp Date: 05/31/2018

Instructions:

Date: 05/31/18

5/9/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Part Specifications
Specifications could not be found.

Plex 5/9/18 1:22 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003213	S071462	600.1012	Sealant PR1425B2 (#654 sem)	s065340	CCK017	1
003213	S071463	646.3410	LH Wiper Deflector	f125082-10	CCK010	1
003213	S071464	646.3411	RH Wiper Deflector	f125082-9	CCK010	1
003213	S071465	MS21042L3	Nut	s054107	ST303	6
003213	S071466	MS24694-S53	Screw	f113359	ST284	2
003213	S071467	MS27039-1-18	Screw	f124326	OVER006	2
003213	S071468	MS27039-1-19	Screw	s065263	ST280	2
003213	S071469	NAS1149F0332P	Washer	s068663	ST262	16

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/15/18 10:51 AM dart.quirion.sonia

6155. ,

Linda Lacelle

Tue 2018-06-05 9:13 AM

to: Sonia Quirion <squirion@dartaero.com>; Shipping <shipping@dartaero.com>;

cc: Eric Downing <edowning@dartaero.com>;

Per Lewis – pls remove all adhesives for 3 x 646.4001, 3 x 646.4002

Merci

Eric- when I receive this, who do I give it to???